

Product description:

2-component finishing coat, acrylic-polyurethane based, solvent-based. Micaceous iron ore pigmented. The products feature a high abrasion resistance, hardness and impact strength as well as an excellent resistance to chemical exposure and mechanical stresses. When exposed to oils, fuels, salt and thinned acids it shows a good resistance.

Product according to the BASF text card 3343560-3343578.

Applications:

In coating systems for heavy duty steelwork and hydraulic steelwork with high stresses due to water, salt and de-icing salt. Containers in the man-made fibre, textile, pulp and leather industry, lime and cement factories, galvanizing plants, sewage and wastewater treatment plants, refineries, metallurgical works, coking plants and similar facilities.

Hardener:

VESTOPUR hardener ZH62-000000
(Basis: aliphatic polyisocyanate)

Article numbers, colour:

ZD22-7701, DB 701 grey TL/TP-KOR. Other colour shades on request, restricted by the content of micaceous iron ore.

Technical specifications (relating to the mixture):

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| Flash point: | above +23 °C |
| Viscosity: | intrinsically viscous |
| Density: | approx. 1.52 g/ml |
| Mixture ratio: | 10:1 with ZH62- |
| Pot life: | approx. 6 hours (room temperature) |
| Dry film thickness (DFT): | 60 - 100 µm |
| Solid density: | approx. 55 % |
| Tinctural power (theoretical) | approx. 4.5 m ² /kg at 80 µm DFT |
| VOC value: | approx. 395 g/l |
| Organic solvent content: | approx. 26 % weight |
| Temperature stability: | max. +120 °C, dry heat |

The indicated technical data is subject to variations depending on the colour shade and production process.

Drying times:

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| Dust-dry: | after approx. 30 minutes |
| Handling-dry: | after approx. 2 hours |

The values indicated apply to the dry film thickness at (standard atmosphere) +20 °C and 55 % relative humidity.

Working temperature/humidity of air:

+5 °C to +35 °C

The substrate temperature must be at least 3 °C above the dew point of the ambient air. The relative humidity of air should not exceed 85 %.

Thinner:

VESTOCOR thinner VN62-, also for tool cleaning.

Priming coats:

Depending on requirements VESTOCOR products based on: VESTOPOX, VESTOPUR

Substrate preparation:

Steel: for a complete coating build-up, abrasive blasting to preparation grade Sa 2.5 as per DIN EN ISO 12944-4. With existing suitable priming coats the surface must be dry, free of oil and grease as well as free of interfering deposits such as salt or the like. In case of doubts remove deposits by steam jet cleaning. If required, a first micaceous iron ore-free finishing coat has to be ground after a longer period of service to obtain a good intercoat adhesion. Priming with the specified 2-component primers from the VESTOPOX range. In any case, adhesion-reducing residues such as oil, grease, dust, mill scale, etc. are to be removed.

Applying:

Brush/roller: when using a brush the coating has to be applied uniformly and deeply and spread. Quick working is required because the product hardens quickly. Generally, the coat is applied without thinning.

Airless spray painting: generally from delivery state, if required add 5 weight per cent VESTOCOR thinner as a maximum.

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| Minimum pressure: | approx. 120 bar |
| Nozzle: | approx. 0.41-0.58 mm |

Repair of transport and installation damages:

Steel: Recommended surface preparation: Blast the flaws to PSa 2.5 of the DIN EN ISO 12944-4. Repair with the specified priming and finishing coats.

Storage and identification according to hazardous substance/workplace safety regulations:

For the identification according to valid hazardous substance regulations see the associated Material Safety Data Sheets and labels.

Storage life:

Main component: approx. 12 months in case of proper storage of non-opened drums at +5 °C to +25 °C.

Safety and protection precautions:

When processing note the safety and health at work rules from the trade association, BGR 500, chapter 2.29, as well as the relevant EC Material and Safety Data Sheets. In liquid state, the products are classified to be hazardous to waters, and therefore they must not come into waters. For further details see the trade association's instruction sheet MO23 "Polyesters and epoxy resins".

Information and recommendations in this document are based on today's state of our knowledge and are intended to inform purchasers. They do not exempt purchasers to check the products for their suitability and application. We guarantee a perfect quality within the scope of our general terms and conditions of business. All previous Technical Data Sheets cease to be valid.